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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/622,454	07/21/2003	Hiroaki Furuya	240510US2TTC	5246	
22850 7:	590 11/13/2006		EXAMINER		
C. IRVIN MCCLELLAND			AHMED, SHAMIM		
OBLON, SPIV	AK, MCCLELLAND, M	AIER & NEUSTADT, P.C.			
1940 DUKE STREET			ART UNIT	PAPER NUMBER	
ALEXANDRIA, VA 22314			1765		
			DATE MAILED: 11/13/2006	ς.	

Please find below and/or attached an Office communication concerning this application or proceeding.

-	App	olication No.	Applicant(s)				
Office Action Commence		622,454	FURUYA, HIROAKI				
Office Action Summary	Exa	miner	Art Unit				
		mim Ahmed	1765				
The MAILING DATE of this comm Period for Reply	nunication appears	on the cover sheet with the o	correspondence address				
A SHORTENED STATUTORY PERIOD WHICHEVER IS LONGER, FROM THE - Extensions of time may be available under the provis after SIX (6) MONTHS from the mailing date of this could be supposed in the second of the second	E MAILING DATE (ions of 37 CFR 1.136(a). ommunication. m statutory period will appl eply will, by statute, cause ths after the mailing date of	OF THIS COMMUNICATION In no event, however, may a reply be tin by and will expire SIX (6) MONTHS from the application to become ABANDONE	N. nely filed the mailing date of this communication.				
Status							
1) Responsive to communication(s)	filed on 30 August	<u> 2006</u> .					
2a)⊠ This action is FINAL .	This action is FINAL . 2b) This action is non-final.						
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.							
Disposition of Claims							
4) Claim(s) 1-4 is/are pending in the	I)⊠ Claim(s) <u>1-4</u> is/are pending in the application.						
4a) Of the above claim(s) 4 is/are	4a) Of the above claim(s) 4 is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>1-3</u> is/are rejected.							
•	/— (/ <u>——</u>						
8) Claim(s) are subject to res	triction and/or elec	tion requirement.					
Application Papers							
9)☐ The specification is objected to by	the Examiner.						
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.							
Applicant may not request that any of	bjection to the drawi	ng(s) be held in abeyance. Se	e 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11)☐ The oath or declaration is objected	d to by the Examin	er. Note the attached Office	Action or form PTO-152.				
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of:							
1. Certified copies of the priority documents have been received.							
2. Certified copies of the priority documents have been received in Application No							
3. Copies of the certified copies of the priority documents have been received in this National Stage							
application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.							
	and the anst of the	e certified copies flot receive	su.				
Attachment(s)							
1) Notice of References Cited (PTO-892)		4) Interview Summary					
 Notice of Draftsperson's Patent Drawing Review Information Disclosure Statement(s) (PTO/SB/0 		Paper No(s)/Mail Da 5) Notice of Informal P					
Paper No(s)/Mail Date	•	6) Other:					

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Spierings et al (6,045,715).

Spierings et al disclose a process of chemically etching a glass substrate, which is used for liquid crystal display (LCP) device, which reads on claimed glass substrate and the term "used for" is considered to be an intended use of the glass substrate (abstract).

Spierings et al teach that the glass substrate is flattened (less rough surface) by removing pits or cracks under different circumstances such as stronger etchant and weaker etchant can be used with two different etching rates (col.3, lines 10-col.4, lines 30).

Spierings et al may do not explicitly teach that the chemical treatment is performed by using two sequential steps namely first and second etching with first and second solution.

However, Spierings et al teach that the substrate can be etched for long period of time for reducing the depth of the crack (col.3, lines 59-60), which illustrates the claimed first and second etching solution because as the etching progresses the strength of the

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etchant will drop over time and that considered to be the second etchant as claimed.

Since, the claim is not specifically limit that the two etchant are materially different, it is the examiner's position that both the first and second etchant are the same etchant with different etching rate.

Furthermore, In general, the transposition of process steps or the splitting of one step into two, where the processes are substantially identical or equivalent in terms of function, manner and result, was held to be not patentably distinguish the processes.

Ex parte Rubin 128 USPQ 440 (PTO BdPatApp 1959).

3. Claims 1-3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Spierings et al (6,045,715) in view of Suzuki (6,391,117).

Spierings et al disclose above in the paragraph 2 but may do not explicitly teach that the chemical treatment is performed by using two sequential steps namely first and second etching with first and second solution in first and second etching process machines, respectively.

However, Suzuki illustrates processing a glass substrate used for liquid crystal devices, wherein the substrate under goes sequential cleaning steps in different processing tanks with different processing conditions (Col.3, lines 49-54).

Therefore, it would have been obvious to one of ordinary skilled in the art at the time of claimed invention to modify Spierings et al's process by splitting the single step into the two sequential steps for removing contaminants as well as cleaner glass substrate as taught by Suzuki.

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Conclusion

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4. The prior art listed in PTO-892 made of record and not relied upon is considered pertinent to applicant's disclosure. Nishibe (6,299,697) teach treating a glass substrate with two different solutions, wherein the application of the solutions is sequential.

5. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Shamim Ahmed whose telephone number is (571) 272-1457. The examiner can normally be reached on M-Thu (7:00-5:30) Every Friday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nadine G. Norton can be reached on (571) 272-1465. The fax phone

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number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Shamim Ahmed Primary Examiner Art Unit 1765

SA November 6, 2006